

ANNEXURE E – EQUIPMENT REQUIREMENTS

1. Engine

1.1 General

The engine must comply with the requirements as laid down in BS 5514 and must be of the atomised injection, compression ignition type, running at a speed not exceeding 1500 r.p.m. The engine must be amply **rated** for the required electrical output of the set, when running under the site conditions. The starting period for either manual or automatic switching-on until the taking over by the generating set, in one step, of a load equal to the **specified** site electrical output, shall not exceed 15 seconds. This must be guaranteed by the Tenderer.

Turbo-charged engines will only be accepted if the Tenderer submits a written guarantee that the engine can deliver full load within the specified starting period.

1.2 Rating

The set shall be capable of delivering the specified output continuously under the site conditions, without overheating. The engine shall be capable of delivering an output of 110 % of the specified output for one hour in any period of 12 hours consecutive running in accordance with BS 5514.

1.3 De-Rating

The engine must be de-rated for the site conditions as set out in the Technical Specification, Section 3 of this document.

The de-rating of the engine for site conditions shall be strictly in accordance with BS 5514 of 1977 as amended to date. Any other methods of de-rating must have the approval of the Department and must be motivated in detail. Such de-rating must be guaranteed in writing and proved by the successful Tenderer at the site test.

1.4 Starting and Stopping

The engine shall be fitted with an electric starter motor and be easily started from cold, without the use of any special ignition devices under summer as well as winter conditions.

Tenderers must state what arrangements are provided to ensure easy starting in cold weather. Full details of this equipment must be submitted. In the case of water cooled engines, any electrical heaters shall be thermostatically controlled. The electrical circuit for such heaters shall be taken from the control panel, and must be protected by a suitable circuit breaker.

1.5 Starter Battery

The set must be supplied a fully charged lead-acid type battery, complete with necessary electrolyte. The battery must have sufficient capacity to provide the starting torque stipulated by the engine makers. The battery capacity shall not be less than 120 Ah and shall be capable of providing three consecutive start attempts from cold and thereafter a fourth attempt under manual control of not less



than 20 seconds duration each. The battery must be of the heavy duty "low maintenance" type, house in a suitable battery box.

1.6 Cooling

The engine may be either of the air of water cooled type. In the case of water-cooling, a built-on heavy duty, tropical type pressurised radiator must be fitted. Only stand-by sets that are water cooled shall have electric heaters.

For either method of cooling, protection must be provided against running at excessive temperatures. The operation of this protective device must give a visual and audible indication on the switchboard on the switchboard. Water-cooled engines shall in addition be fitted with a low water cut-out switch, installed in the radiator, to switch the set off in the event of a loss of coolant. The protection shall operate in the same way as the other cut-outs (e.g. low oil pressure). All air ducts for the cooling of the engine are to be allowed for. The air shall be supplied from the cooling fan cowling/radiator face to air outlet louvers in the plant room wall.

1.7 Lubrication

Lubrication of the main bearings and other important moving parts shall be by forced feed system. An automatic low oil pressure cut-out must be fitted, operating the stop solenoid on the engine and giving a visible and audible indication on the switchboard.

1.8 Fuel Pump

The fuel injection equipment is suitable for operation with the commercial brands of diesel fuel normally available in South Africa.

1.9 Fuel Tank

A fuel tank shall be installed in the plant room. The tank shall have sufficient capacity for standby sets to run the engine on full load for a period of **24 hours**. The fuel tank shall be a free standing type.

The diesel fuel storage system / tank which will be provided with the standby generator installation must be fitted with a fuel filtration and water separation system (filter & separator) which is entirely separate from the fuel supply line and line filter to the engine. This filtration and water separation system must be dedicated to purifying the content of the storage system / tank by way of the cleaning processes which are applied while circulating the fuel through the filter & separator unit.

The filtration system must be able to handle diesel fuel of "high" and of "low" sulphur content for an indefinite period. The suction line of the system must be connected to the lowest part of the storage system / tank. The return line must be connected in the top section of the storage system / tank in such a position and in such a way that the flow of fuel within the storage system / tank between the fuel return point and the fuel suction point will induce scouring of the bottom of the system / tank to effectively capture sediment and water in the to be filtered fuel.

The filtration unit must filter the diesel fuel, removing suspended particles of effective diameters down to 5 micron. In addition, it must separate all water from the fuel and the fuel storage system and



automatically dispose of / dump such water into an open, removable receptacle for disposal at the installation or in a suitable position outside the building. Separation of the fuel and water must be sufficiently effective that the discharged water will meet the standard required for it to be disposed of into a municipal drain and sewer system.

The filter and water separator unit must draw its power from the DC batteries used to power the relevant generator set. The circulating pump shall be provided with a controller programmed to switch the pump through not more than three complete on and off cycles of equal time (ie 50% on; 50% off), per hour, with a deviation of not more than 10 % \pm . The pump must be capable of a duty cycle of not less than 60% running time. The flow rate through the circulating pump must be between

1 ℓ /min and 1,25 ℓ /min.

The filter cartridge of the filter and water separator unit must be replaceable, and, in normal operational conditions, not require replacement within periods shorter than three months. The replacement units must be readily available.

The filtration & separator system may be mounted against the wall of the plant room or on the inside of a converted shipping container, which may house the installation as may be specified elsewhere in this document.

The tank shall be fitted with a suitable filter, a full height gauge glass, "low fuel level" alarm, giving an audible and visible signal on the switchboard as well as a low-low fuel level cut-out.

An electrically operated pump with sufficient length of oil resistant hose to reach 2m beyond the door, shall be supplied, for each set for filling the fuel tank/s from 200 litre drums.

The interconnection fuel piping shall consist of copper tubes and the connection to vibrating components shall be in flexible tubing with armoured covering.

1.10 Governor

The speed of the engine shall be controlled by a governor in accordance with class A2 of BS 5514 of 1977 if not otherwise specified in the Technical Specification.

The permanent speed variation between no load and full load shall not exceed 4,5% of the normal engine speed and the temporary speed variation shall not exceed 10% External facilities must be provided on the engine, to adjust the normal speed setting by \pm 5% at all loads zero and rated load.

1.11 Flywheel

A suitable flywheel must be fitted, so that lights fed from the set will be free from any visible flicker.

The cyclic irregularity of the set must be within the limit laid down in BS 5514 of 1977.

1.12 Exhaust Silencer

It is essential to keep the **noise level below 65 dB** at distance on 3m from the set. An effective exhaust silencing system of the residential type must be provided.



The exhaust pipe shall be installed in such a way that the expulsed exhaust fumes will not cause discomfort to the public. The exhaust pipe must be flexibly connected to the engine to take up vibrations transmitted from the engine, which may cause breakage. The exhaust piping and silencer shall be lagged to reduce the heat and noise transmission into the plant room and shall be protected against the ingress of driving rain at 45° to the horizontal. The exhaust pipe must extend 0,5m above the roof gutters. It must be secured by flanges both sides of the wall at the point of exit. These flanges must be clamped to the wall with bolts through the wall.

1.13 Accessories

The engine must be supplied complete with all accessories, air and oil filters, 3 instruction manuals, spare parts lists, the first fill of all lubricating oils, fuel, etc.

2. <u>Alternator</u>

2.1 General

The alternator shall be of the self-excited brush less type, with enclosed ventilated drip proof housing and must be capable of supplying the specified output continuously with a temperature rise not exceeding the limits laid down in BS 5000 for rotor and stator windings.

The alternator shall be capable of delivering an output of 110% of the specified output, for one hour in any period of 12 hours consecutive running.

Both windings must be fully impregnated for tropical climate and must have an oil resisting finishing varnish.

2.2 Regulation

The alternator must preferably be self-regulated without the utilisation of solid state elements. The inherent voltage regulation must not exceed plus or minus 5% of the nominal voltage specified, at all loads with the power factor between unity and 0,8 lagging and within the driving speed variations of 4,5% between no-load and full load.

2.3 Performance

The excitation system shall be designed to promote rapid voltage recovery following the sudden application of the load. The voltage shall recover to within 5% of the steady state within 300 milliseconds following the application of full load and the transient voltage dip shall not exceed 18%.

2.4 Coupling

The engine and alternator must be directly coupled by means of a high quality flexible coupling, equal and similar to the "HOLSET" type.



3. Switchboard

3.1 General

A switchboard must be supplied and installed to incorporate the equipment for the control and protection of the generating set and battery charging.

The switchboard must conform the specification as set out in the following paragraphs.

3.2 Construction

The switchboard shall be a totally enclosed, floor mounted unit, fabricated from steel panels, carried on and-substantial angle iron framework.

The board shall be flush fronted and all equipment to be mounted behind the front plate, on suitable supports.

All equipment, connections and terminals shall be easily accessible from the front. The front panels may be either hinged or removable and fixed with studs and chromium-plated cap nuts. Self-tapping screws shall be used in the construction of the board.

All pushbuttons, pilot lights, control switches, instrument and control fuses, shall be mounted on hinged panels with the control wires in flexible looms.

The steelwork of the boards must be thoroughly de-rusted, primed with zinc chromate and finished with two coats of signal red quality enamel, or a baked powder epoxy coating.

Suitably rated terminals must be provided for all main circuits and the control and protection circuits. Where cable lugs are sued, these shall be crimped onto the cable strands. Screw terminals shall be of the type to prevent spreading of cable strands. All terminals shall be clearly marked.

For the control wiring, each wire shall be fitted with a cable or wire marker of approved type, and numbering of these markers must be shown on the wiring diagram on the switchboard. Control wiring shall be run in PVC trunking. The trunking shall be properly fixed to the switchboard steelwork. Adhesives shall not be acceptable for the fixing of trunking or looms.

The automatic control and protection equipment shall be mounted on a separate easily replaceable small panel with printed circuits. The equipment shall mainly be the "solid state" type. After mounting the equipment on the panel, the rear of this panel shall be sealed with epoxy-resin. However, other proven control systems may also be considered, but must be described in detail.

All equipment on the switchboard, such as contactors, isolators, busbars, etc., shall have ample current carrying capacity to handle at least 110% of the alternator full load current.

3.3 Protection and Alarm Devices

All switchboards shall be equipped with protection and alarm devices as described below.



A circuit breaker and an adjustable current limiting protection relay must be installed for protection of the alternator. The protection relay shall be of the type with inverse time characteristics. The relay shall cause contactor to isolate the alternator and stop the engine.

Protection must be provided for overload, high engine temperature, low lubricating oil pressure, over speed, start-failure, and low water level.

Individual relays with reset pushed are required, to give a visible signal and stop the engine when any of the protective devices operate. In the case of manual operation of standby sets, it shall not be possible to restart the engine.

The indicators and re-set pushes must be marked in both official languages respectively.

"OVERLOAD" "TEMPERATURE HIGH" "OIL PRESSURE LOW" "OVER-SPEED" "START FAILURE" "LOW WATER LEVEL" "OORLAS" "TEMPERATUUR HOOG" "OLIEDRUK LAAG" "OORSPOED" "AANSITFOUT" "LAE WATERVLAK"

In addition two relays with reset pushes must be fitted giving and audible and visible signal when:

(a) The fuel level in the service tank is low. The reset push of this relay must be marked "FUEL LOW" - "BRANDSTOF LAAG".

In addition, a low-low level sensor must be provided. At this level the engine must stop to prevent air entering the fuel system.

(b) The battery charger failed. The reset push of this relay must be marked "CHARGER FAIL" - "BATTERYLAAIER FOUTIEF".

This is also applicable to the engine driven generator/alternator.

All relays must operate an alarm hooter. A pushbutton must be installed in the hooter circuit to stop the audible signal, but the fault indicating light on the control panel must remain lit until the fault has been rectified.

An on/off switch is not acceptable. After the hooter has been stopped, it must be re-set automatically, ready for a further alarm.

The hooter must be of the continuous duty and low consumption type. Both hooter and protection circuits must operate from the battery.

Potential free contacts from the alarm relay must be brought down to terminals for remote indication of alarm conditions.

A test pushbutton must be provided to test all indicators lamps.



3.4 Manual Starting

Each switchboard shall be equipped with two pushbuttons marked "START" and "STOP" for manual starting and stopping of the set.

3.5 Battery Staring Equipment

Each switchboard shall be equipped with battery charging equipment.

The charger shall operate automatically in accordance with the state of the battery and shall generally consist of an air-cooled transformer, a full wave solid state rectifier, and the necessary automatic control equipment of the constant voltage system.

The charger must be fed from the mains. An engine driven alternator must be also a provided for charging the battery while the set is operational. Failure of this alternator must also activate the battery charger failure circuit.

3.6 Switchboard Instruments

Each generating set shall have a switchboard equipped as follows:

- (a) One flush square dial voltmeter, reading the alternator voltage, scaled as follows:
 - (i) 0-300V for single phase generators.
 - (ii) 0-500V for three phase generator. In this case a six position and off selector switch must be installed for reading all phase and phase to neutral voltages.
- (b) A flush square dial combination maximum demand and instantaneous ampere meter for each phase, with resettable pointer suitably scaled 20% higher than the alternator rating. A red arc stripe above scale markings from 0-20A and a red radial line through the scale at full-load current, shall be provided. This instruments shall be supplied complete with the necessary current transformer.
- (c) One flush square dial vibrating type frequency meter, indicating the alternator frequency.
- (d) A six digit running hour meter with digital counter, reading the number of hours the plant has been operating. The smallest figure on this meter must read 1/10 hour.
- (e) Fuses or m.c.b.'s for the potential voltage circuits of the meters.
- (f) One flush square dial ampere meter suitably scaled for the battery charging current.
- (g) One flush square dial voltmeter with a spring loaded pushbutton or switch for the battery voltage.

3.7 Marking

All labels, markings or instructions on the switchgear shall be in both official languages.

3.8 Earthning

An earth bar must be fitted in the switchboard, to which all non-current carrying metal parts shall be bonded.

The neutral point of the alternator must be solidly connected this bar by means of a removable link labelled "EARTH" "AARD". Suitable terminals must be provided on the earth bar for connection of up to three earth conductors, which will be supplied and installed by others.



3.9 Operation Selector Switch

A four position selector switch must be provided on the switchboard marked "AUTO", "MANUAL", and "TEST" and "OFF" - "AUTO", "HANDBEHEER" "TOETS" and "AF".

With the selector on "AUTO", the set shall automatically start and stop, according to the mains supply being available or not.

With the selector on "TEST", it shall only be possible to start and stop the set with the pushbuttons, but the running set shall not be switched to the load.

With the selector on "MANUAL", the set must take the load when started with the pushbutton, but it must not be possible to switch the set on to the mains, or the mains onto the running set.

With the selector on "OFF", the set shall be completely disconnected from the automatic controls, for cleaning and maintenance of the engine.

3.10 Automatic Change-over System

A fully automatic change-over system must be provided to isolate the mains supply and connect the standby set to the outgoing feeder in case of a mains failure and reverse this procedure on return of the mains.

The contactors for this system must be electrically and mechanically interlocked.

The main Automatic mains fail panel will be located in the LT room and the generator will have its own change over panel which would monitor when there is a mains or failure, and start or stop the generator, but all load switching will be carried out in the AMF panel. It is however a requirement that the generator supplier shall design, build and supply the main automatic mains failure panel which will be installed in the LT room.

3.11 By-pass Switch and Main Isolator

The switchboard shall be equipped with an on-load isolator to isolate the mains and a manually operated on-load by-pass switch, which shall either connect the incoming mains to the automatic control gear or directly to the outgoing feeder. In the latter position the automatic control gear, including the main contractors, shall be isolated for maintenance purposes. It shall not be possible to start the engine except with the selector switch in the "TEST" position.

The switchboard shall be equipped with an on-load isolator to isolate the mains and a manually operated on-load 4 pole 4 position by-pass switch, which shall switch the connected loads as follows: NORMAL: will allow for the normal connection i.e. connects the incoming mains to the automatic control gear or directly to the outgoing feeder. In the GEN BY-PASS position the switch will disconnect the automatic changeover control gear, and will connect the municipal mains directly the essential supply busbar which will allow for the maintenance of either or both the generator and the automatic changeover equipment. MAINS BY-PASS switching position would allow the generator to be connected directly to the essential supply busbar. This is when there is a problem with the automatic changeover equipment and there is no municipal power available.



The final position is an OFF position which will remove all power downstream of this switch.

It is required that this by-pass switch and mains isolator be mounted away from the automatic control gear, in a separate compartment, either on the side or in the lower portion of the switchboard, and that the switches are operated from the front of the compartment.

Contractor to note: The by-pass and mains isolator switch shall also break the main neutral.

3.12 Start Delay

Starting shall be automatic in event of a mains failure. A 0-15 second adjustable start delay timer shall be provided to prevent start-up on power trips or very short interruptions.

3.13 Stop Delay

A stop delay with timer is required for the set, to keep the set on load for an adjustable period of one to sixty seconds after the return of the mains supply, before changing back to the supply. An additional timer shall keep the set running for a further adjustable cooling period of 5 to 10 minutes at no-load before stopping.

4. Installation

The tenderer must include for the complete installation and wiring of the plant in running order, including alterations toe the existing electrical installation to accommodate the new plant.

The connecting of the cable and control cabling to the generator and the control terminals in the LV board remains the responsibility of the tenderer.

5. Warning Notices

Notices, in both official languages, must be installed in the plant rooms.

The contents of these notices are summarised below.

- (a) Unauthorised entry prohibited.
- (b) Unauthorised handing of equipment prohibited.
- (c) Procedure in case of electric shock.
- (d) Procedure in case of fire.

The successful tenderer must consult the Occupational Health and Safety Act 83 of 1993 and get approval of the wording from the Department's representative, prior to ordering the notices.

Lettering must be black on a yellow background.

Notices (a) must be installed outside next to the entrance of the plant room and (b-d) inside the plant room.

In the plant room, a clearly legible and indelible warning notice must be mounted in a conspicuous position.

The motive shall be made of a non-corrodible and non-deteriorating material, preferable plastic, and must read as follows:



DANGER: This engine will start without notice. Turn selector switch on control board to "OFF" before working on the plant.

6. Construction

The engine and alternator of the set shall be built together on a common frame, which must be mounted on a skid base on anti-vibration mountings. The set must be placed direct on the concrete of the generator room. A drip tray must be fitted under the engine. The tray must be large enough to catch a drip from any part of the engine.

The frame must be of the 'DUPLEX' type.

7. Operation

The set is required to supply the lighting and power requirements in the case of a mains power failure.

The set shall be fully automatic i.e. it shall start when any one phase of the main supply fails or get switched and shall shut down when the normal supply is re-established. In addition it shall be possible to manually start and stop the set by means of pushbuttons on the switchboard.

The automatic control shall make provision for three consecutive starting attempts. Thereafter the set must be switched off, and the start failure relay on the switchboard must give a visible and audible indication of the fault.

To prevent the alternator being electrically connected to the mains supply when the mains supply is on and vice versa, a safe and fail proof system of suitably interlocked contactors shall be supplied and fitted to the changeover switchboard.

8. INFORMATION REQUIRED FOR GENERATOR AND CANOPY

Tenderers must furnish detailed descriptions and illustrations of the equipment offered and must complete the questionnaire following this specification. This includes drawings of the switchboard layouts, control diagrams and plinth size.

Failure to submit any of the information asked for, may disqualify the tender.

9. <u>GUARANTEE</u>

The successful Tenderer will be required to guarantee the complete plant for a period of 12 months from the date it has been taken over by the Department in running order. If during this period the plant is not in working order, or not working satisfactorily owing to the faulty

If during this period the plant is not in working order, or not working satisfactorily owing to the faulty material, design or workmanship, the Contractor will be notified and immediate steps shall be taken by him to rectify the defects and/or replace the affected parts on site, at his own expense.



10. MAINTENANCE

10.1 Initial Maintenance

The successful Tenderer will be required to maintain the plant in good running order for a period of twelve months after the plant has been taken over by the Department. The full cost of this maintenance must be included in the tender price, inclusive of overheads and travelling fees. Apart from the consumables as detailed below, the department shall not acknowledge any cost claims additional to this maintenance cost as tendered.

However, should the Contractor fail to hand over the plant in good working order on expiry of the specified twelve months, the Contractor will be responsible for further monthly maintenance until final delivery is taken.

10.2 <u>Maintenance Agreement</u>

- (a) After the lapse of the abovementioned 12 month period, the Contractor may be required to enter into a maintenance agreement, as described under Clause 14.1, initially for one year with a possible yearly renewal.
- (b) Acceptance of the tender shall not bind the Department to accept this maintenance service.

10.3 Instruction of Operator

After completion of the installation and when the plant is in running order, the successful Tenderer will be required to instruct an attendant in the operation of the plant, until he is fully conversant with the equipment and the handling thereof. The officer will be identified by the Department's Regional Representative on site.

Three copies of a maintenance fault-localising and operating manual are to be handed over to the Department's representatives on site.

11. **TESTS**

The following tests are to be carried out:

- (a) At the supplier's premises, before the generating set is to be delivered to site. Representatives of the Department must be present during the test to satisfy themselves that the generating set complies with the specification and delivers the specified output. The test must be carried out in accordance with SANS 8528. The department must be advised timeously of the date for the test.
- (b) At the site after completion of the installation, all tests in (a) above shall again be carried out.

The dummy resistance for the load and all instruments which may be required for the tests have to be provided by the successful tenderer.

Test reports of both tests as specified under (a) and (b) are to be submitted to the Department.



12. ENCLOSURE

The standby set is a free standing unit and shall be mounted in an enclosure as detailed below:-

12.1 General

The enclosure, shall be completely vermin-proof, removable from the set and shall be constructed of 3CR12 stainless steel or equally approved of a minimum thickness of ± 1.5 mm.

The enclosure shall allow easy access to the engine, alternator, radiator filler cap and control cubicle for maintenance purposes.

The door shall be flush with the rest of the canopy and of the side opening type. A minimum of four doors are required i.e. two on either side.

The door hinges and locking bars shall be of a heavy duty type and be manufactured of an alloy or mild steel which is hot dip galvanized and shall be fitted with a grease nipple.

The doors and panels shall be suitably braced and stiffened to ensure rigidity and to prevent bending and warping.

Suitable door restraints shall be fitted to all the doors, enclosure including the control panel to prevent wind damage. The restraint shall consist of a steel rod in a steel groove or slide with a spring loaded catch, which is to be manually reset to close the door.

No flexible restraints will be accepted.

The diesel fuel level indicator and alternator rating plate shall be clearly visible with the doors open. Unless specified the silencers shall be mounted within the enclosure.

Perforated sheeting shall be fitted over all the insulating material inside the canopy of all soundproof sets.

Rubber seals on doors shall be equal to or similar to rubber pinch weld, wind lace. (Max-Norton's.).

12.2 Design

The enclosure shall be designed to be weather-proof and sound-proofing as specified. Rivets or self-tapping screws will under no circumstances be allowed for fixing the various sections of the enclosure. Only cadmium coated nuts and bolts are acceptable.

12.3 <u>Roof</u>

The roof of the enclosure shall be constructed for proper drainage of water as per the drawing.

12.4 Lamp fitting

A lamp fitting and it's associated on/off door switch shall be provided inside the enclosure for illumination of the control panel.

The power for the lamp shall be obtained from the starter battery.

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12.5 Sound-proofing

The sound-proofing on canopy engine sets shall be such that the maximum noise level generated by the set under any load condition shall not exceed 65 dB measured in any direction at a distance of 5m from the centre of the set with the doors closed.

The supply and discharge air paths will require separate attenuators on soundproof sets.

12.6 Padlock and keys

The contractor shall supply padlocks and keys for all the doors of the enclosure. The padlock shall be off the "Viro A82 keyed alike with stainless steel shackles" type.

Suitable brass metal plates shall be installed behind each lock for the protection of the enclosure against scratching or damaging, where the locks are hanging.

13 **PROGRAMMABLE CONTROLLER**

Control Equipment Requirement

The programmable controller shall be an electronic unit to match those of the other programmable controllers and of a high quality i.e Levato, Deep Sea Electronics, Circom.

Logging of Events

All events relating to the status of the generator set shall be logged with date and time in a non-volatile memory (which can retain information for a period of 6 months in the absence of power to the controller) and the user shall be able to contain a hard copy on site.

Buffer erased on	97/04/17 at 07 H 44.34
Mains on load	97/04/17 at 07 H 44.29
Unit switched ON	97/04/17 at 06 H 30.55
Unit switched OFF	97/04/16 at 23 H 26.55
Low Fuel Level	
Alternator on load	97/04/16 at 21 H 44.53
Start attempts = 01	97/04/16 at 21 H 44.21
Mains phase 3 low	97/04/04 at 09 H 59.21
Mains on load	97/04/04 at 09 H 59.17
Unit Mode = Auto	97/04/04 at 09 H 50.00
Manual Stop	
Start attempts = 03	97/04/04 at 08 H 53.10
Manual Start	97/04/04 at 08 H 53.03
Unit Mode = Manual	
Alt phase 1 min = 221	
Alt phase 2 min = 224	
Alt phase 3 min = 222	
Alt phase 1 max = 236	
Alt phase 2 max = 237	



Alt phase 3 max = 238 Alternator off Mains on load Alternator on load Start attempts = 02 97/03/27 at 10H 31.03 97/03/27 at 10 H 29.03 97/03/27 at 10 H 06.14

User Programmable

The controller will be user programmable on site via a menu system with clear prompts for the required data and shall incorporate the following parameters:

Enter the user access code # # #

System configuration for Unit no 1111 Current time is: Is this a service Change this unit ID code? Low Battery crank level Low Battery standby level	97/08/14 at 10H 27.58 (0 = No 1 = Yes) (0 = No 1 = Yes) (02.0 - 50.0V) (08.0 - 50.0V) (08.0 - 50.0V)
High Battery standby level Mains Low Voltage sense level Mains High Voltage sense level Alt Low Voltage sense level Alt High Voltage sense level Engine Under speed RPM Engine Over speed RPM Speed Input Number of Flywheel Teeth Spare Sensor No 1 Spare Sensor No2 Start/Pre Heat Delay Crank Time/Delay	(0001 - 4900 rpm) (0001 - 4900 rpm) (0 = RPM, 1 = Alt) (001 - 180) (0 = NO, 1 = NC) (0 = NO, 1 = NC) (0.5 to 60 seconds) (0.5 to 30 seconds) (1 - 20)
Number of attempts to Start Run up Delay Load Transfer Delay Mains Return Timer Run on Timer High Engine Temp. Sensor Low Oil Pressure Sensor Heater Fault Sensor Low Fuel Sensor No Fuel Sensor Manual Start switch Manual Stop switch Emergency Stop switch Alternator Charge Sensor Phase Fault Check	$\begin{array}{llllllllllllllllllllllllllllllllllll$



Set the Date and Time Change Unit Access Code (0 = No, 1 = Yes)

NO for normally open and NC for normally closed contracts.

CONTROL SYSTEM DC SUPPLY VOLTAGE

The control system must be able to operate with a minimum DC supply voltage of 4 volts (without making use of either an internal or an external auxiliary battery) to allow cranking and starting under conditions of low battery capacity. Control cables between the set and the control panel shall be fitted with sockets for ease of undoing in the event the set has to be removed.

RS 232 SERIAL PORT

The control unit shall have an RS 232 serial port allowing various options to be added as listed below.

Equipment connected at each end of the RS 232 cable shall be adequately protected against transient over-voltages, lightning effects (particularly if the set and remote alarms are in separate buildings), switching surges, power system surges or mains and alternator borne noise/interference.

REMOTE ALARMS

The Contractor shall provide a remote alarm mimic panel and the associated control wiring for the set. The panel shall be installed in the duty/security room at the entrance to the building approximately 60m from the generator set position.

The mimic panels must fit into furniture and blend with the design. Before manufacture, the Contractor shall submit and obtain the approval, from the Engineer, for the mimic panel.

The remote alarm must have potential free relay contacts which shall indicate the following on each set:

- 1.Mains on/off
- 2. Alternator running
- 3.Common fault alarm
- 4. Buzzer which can only be reset at the generator panel
- 5.Fuel low

The cable between the remote alarms is to be a signal cable with a screen and this option must be able to operate from a 12 / 24 V dc supply so that it can be powered from the generator set batteries.

A facility to originate a fault message should a warning or shutdown fault occur.

This option must be capable of operating at a maximum distance of 60 m from the set.

COMPUTER MODEM REMOTE CONTROL

The facility shall be provided a remote control system which can be interrogated and controlled from a remote computer using a modem connected to a Telkom telephone line or cell phone modem. This modem shall be a Wavecom "fast track" modem.

Real time status of the control system including any fault conditions, mains voltages on all phases, battery voltage and if the set is running alternator voltages on all phases and set RPM/frequency.



A facility to download the event log.

A facility to allow the mode of the control system to be changed to any of the four modes to allow the set to be run from a remote location.

A facility to originate a call to the control cellular and to transfer a fault message should a warning or shutdown fault occur.